PRO-DIG

Reliability Under Pressure

PRODUCT CATALOGUE

- AUGERS
- TEETH
- WEAR PARTS

PRO-DIG™
Reliability Under Pressure

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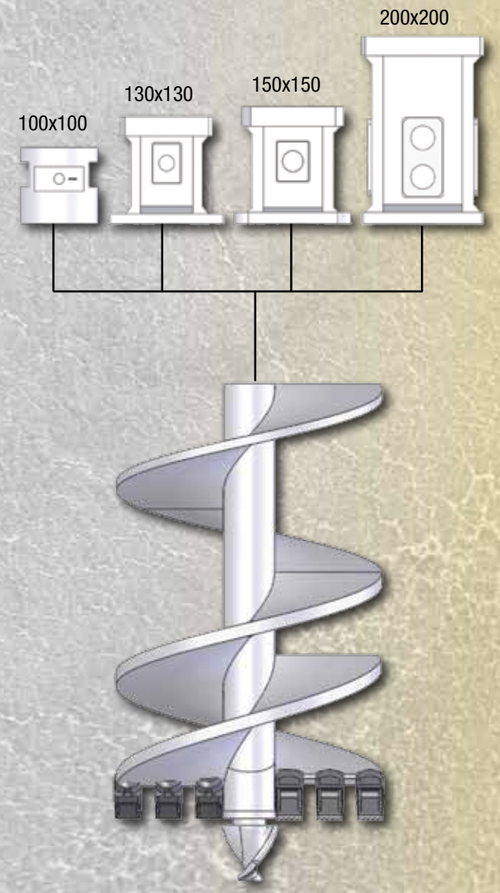
This publication is intended as an overview to our products and services. Please contact us for more information

Note: The manufacturers' names, part numbers and descriptions, in this publication, are for reference purposes only, and in no way implies that these parts are from the original manufacturers. All dimensions in millimetres (mm) unless otherwise specified.

For more information please go to :
www.pro-dig-usa.com

FOUNDATION AUGERS



Heavy duty foundation drilling augers range from 350mm to 3000mm diameter fitted with a kelly box to suit your machine.

As standard we can offer 7 digging configurations from a single start bladed auger through toothed augers to rock augers, for difficult drilling conditions we offer a combination design with rock picks on the dummy flight and flat teeth on the continuous flight.

For hard abrasive condition the RocBuster and RocBuster with gage teeth

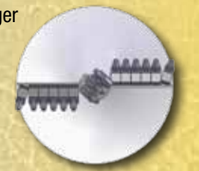
Toothed auger

AD T

RocBuster gage teeth

AD RBG

Rock Auger



AD R

Soil ripper

AD SR

Rock Ripper Progressive

AD RR

Bladed auger

AS B

RocBuster

AD RB

CUTTING DIAMETER MM	FLIGHT LENGTH	FLIGHT DIAMETER	PITCH MM	FLIGHT THICKNESS MM	LEAD FLIGHT THICKNESS MM
350	1.5 - 2m	330	300	Flight can be from 20mm to 35mm thick depending on the kelly box, center tube auger construction and torque of the machine	Lead flights up to 50mm thick depending on the kelly box, center tube auger construction and torque of the machine
400		380			
450		430			
500		480			
600		580			
760		740	400		
750		730			
800		780			
900		880			
1000		970			
1100		1070			
1200		1170			
1300		1270	500		
1400		1370			
1500		1470	600		
1600		1570			
1700		1660			
1800		1760			
1900		1860			
2000		1960			
2500		2460			
3000		2960			

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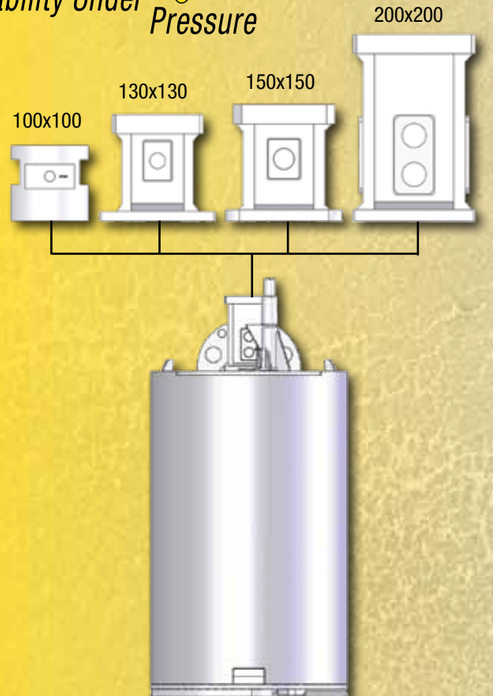
DRILLING BUCKETS



Foundation drilling buckets are standard in size from 350-3000mm in diameter. Of heavy duty construction and can be fitted with either hand or fully automatic opening mechanism. Buckets also have provision for reamer bars. Specialized buckets including Bentonite and Rock are available on request.

AUGER PART NO.	CUTTING DIA. - A	B - SHELL LENGTH	C - SHELL THICKNESS	SHELL DIA.	FLIGHT THICKNESS
UA44012	350	900	15	320	40
UA44014	400			370	
UA44016	450			420	
UA44018	500			470	
UA44020	600	800	20	560	50
UA44022	750			719	
UA44024	800			760	
UA44026	900			860	
UA44028	1000			960	
UA44030	1100			1060	
UA44032	1200			1160	
UA44034	1300			1260	
UA44036	1400			1360	
UA44038	1500			1460	
UA44040	1600			1560	
UA44042	1700			1660	
UA44044	1800			1760	
UA44046	1900			1860	
UA44048	2000			1960	
UA44050	2500			2450	
UA44052	3000			2950	

Rotating Bottom Bucket
single opening

Clay Blade Bucket

BS B

Toothed Bucket

BS T

Rock Bucket

BS R

RocBuster Bucket

BS RB

RocBuster Bucket with Gage Teeth

BS RBG

Toothed Bucket
Fish tail pilot

BD T

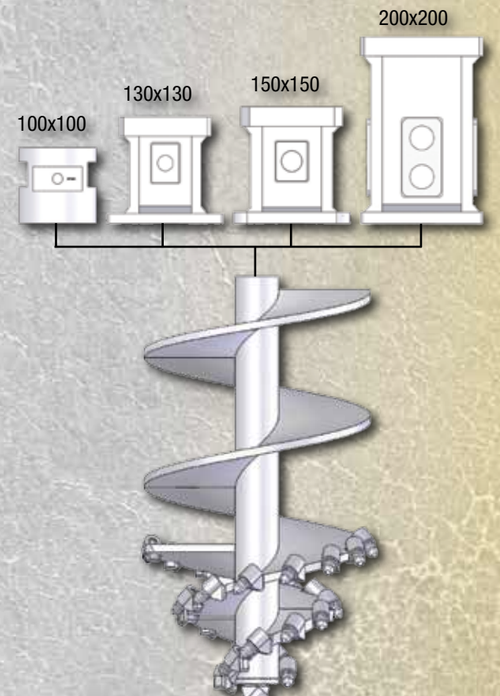
Rock Bucket

BD R

Rocbuster Bucket

BD RB

TAPER ROCK AUGERS



These drilling tools have been developed to drill hard soils to very hard rock conditions

Teeth - up to 600mm diameter - C3LR94, up to 1500mm diameter, C31HD up to 1500mm diameter, above 1600mm diameter B47K22H

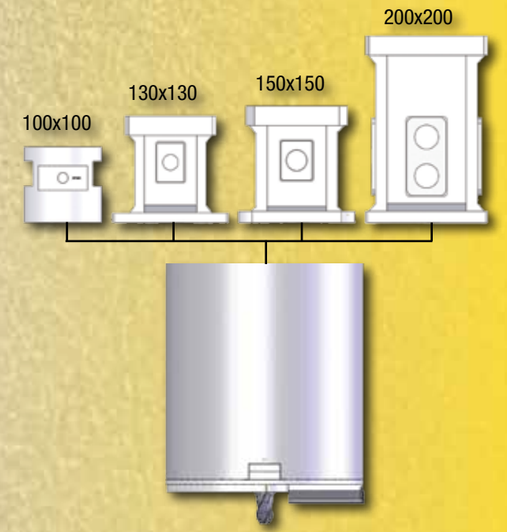
Taper Rock Augers are supplied with the kelly box to suit your machine

CUTTING DIA. MM	FLIGHT LENGTH	FLIGHT DIA. MM	PITCH MM	NUMBER OF PICKS
500	1.5m	470	400	18
600		570		21
760		730		24
800		770	500	28
900		870		29
1000		970	600	31
1100		1070		34
1200		1170		26
1300		1270		28
1400		1370		39
1500		1470		42
1600		1570		46
1700		1670		48
1800		1770		52
1900		1870		54
2000		1970		56

CLEANING BUCKET

CUTTING DIA. MM	SHELL DIA. MM	SHELL LENGTH MM	SHELL WALL THICKNESS MM	BASE THICKNESS MM
350	310	800	15	30
400	360			
450	410			
500	460			
600	560			
760	720			
800	760			
900	860			
1000	960			
1100	1060			
1200	1160			
1300	1260			
1400	1360			
1500	1460			
1600	1560			
1700	1660			
1800	1760			
1900	1860			
2000	1960			
2500	2460			
3000	2960			

Universal cleaning buckets are robustly constructed and are used to clean out the bottom of bored piles. However, in fluid soil conditions the cleaning bucket has been successfully used as a digging tool.
The flat bucket bottom has either a double opening or single opening swivel design; fitted with replaceable scraper blades. The hinged bucket bottom is opened and closed with either a manual or automatic locking mechanism. The kelly box is manufactured from heavy plate to customers requirements and is mounted on a strong bridge section.



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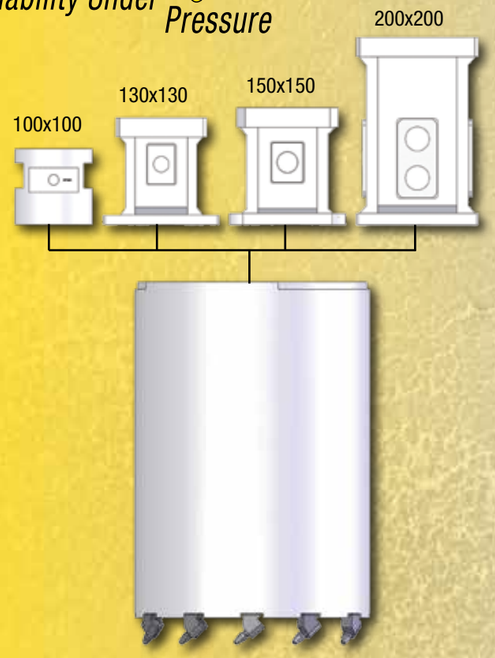
CORE BARRELS



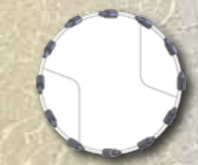
Core Barrels

Weld on TC Blocks

CB WB

Replaceable TC Blocks

CB RB



CB R

Core barrels are heavy duty in construction and can be manufactured to any exact diameter on request. Replaceable tungsten drilling picks are positioned to give maximum penetration of hard formation rock. Specially designed core barrels can be manufactured for specific applications.

CUTTING DIA. MM	SHELL DIA. MM	SHELL LENGTH MM	SHELL WALL THICKNESS MM
350	310	800	20
400	360		
450	410		
500	460		
600	560		
760	720		
800	760		
900	860		
1000	960		
1100	1060		
1200	1160		
1300	1260		
1400	1360		
1500	1460		
1600	1560		
1700	1660		
1800	1760		
1900	1860		
2000	1960		
2500	2460		
3000	2960		

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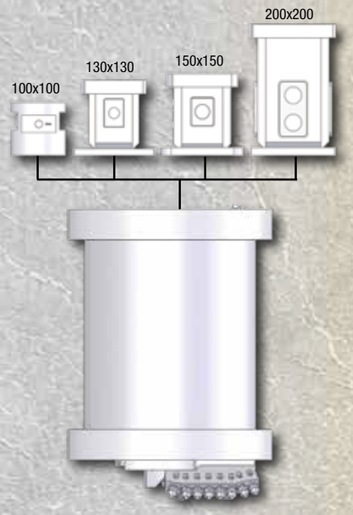
DRILLING TOOLS FOR DRILLING UNDER FLUID



Rotating Bottom Bucket single or double opening

Toothed Bucket

BS T

Clay Blade Bucket

BS B

Toothed Bucket Fish tail pilot

BD T

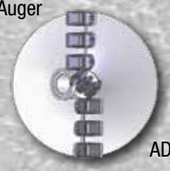
AUGER PART NO.	CUTTING DIA. - A	B - SHELL LENGTH	C - SHELL THICKNESS	SHELL DIA.	FLIGHT THICKNESS
UA44012	350	900	15	320	40
UA44014	400			370	
UA44016	450			420	
UA44018	500			470	
UA44020	600	800	20	560	50
UA44022	750			719	
UA44024	800			760	
UA44026	900			860	
UA44028	1000			960	
UA44030	1100			1060	
UA44032	1200			1160	
UA44034	1300			1260	
UA44036	1400			1360	
UA44038	1500			1460	
UA44040	1600			1560	
UA44042	1700			1660	
UA44044	1800			1760	
UA44046	1900			1860	
UA44048	2000			1960	
UA44050	2500			2450	
UA44052	3000			2950	

These robust drilling tools, including drilling and cleaning buckets and augers, are specifically designed to be used with Polymer or Bentonite drilling.
The tools allow the easy passage of drilling muds past the tool to allow the tool to pass in and out of the bore hole at speed. This unique tool design will reduce the amount of Polymer/Bentonite wash over the drilled material during extraction. In turn maximizing the extraction volume and thus minimizing the amount of clean-out required at the end of each bore hole.

With this design and technique the Polymer is kept cleaner with less material to flocculate, or when using Bentonite it will have less material in suspension to be de-sanded. Augers for drilling under liquid are double cut, double flighted, the second flights creates a channel to allow the liquid to pass through the auger, the first channel carries the drilled cuttings. Various designs either feature a retaining flap and or a bulk head to stop the fluid washing the cuttings off the auger.

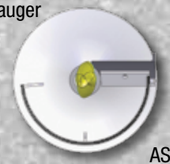
Double start

Toothed Auger



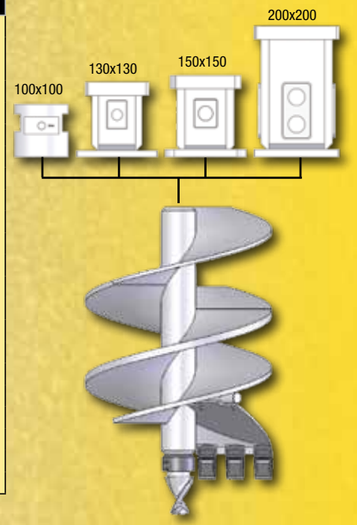
AD T

Bladed auger



AS B

CUTTING DIAMETER MM	FLIGHT LENGTH	FLIGHT DIAMETER MM	FLIGHT THICKNESS MM	LEAD FLIGHT THICKNESS MM	SECONDARY FLIGHT MM
350	1.5 - 2m	330	Flight can be from 20mm to 35mm thick depending on the kelly box, center tube auger construction and torque of the machine	Lead flights up to 50mm thick depending on the kelly box, center tube auger construction and torque of the machine	20mm thick
400		380			
450		430			
500		480			
600		580			
700		680			
750		730			
800		780			
900		880			
1000		980			
1100		1070			
1200		1170			
1300		1270			
1400		1370			
1500		1470			
1600		1570			
1700		1660			
1800		1760			
1900		1860			
2000		1960			
2500		2460			
3000		2960			



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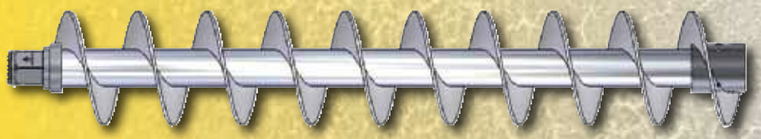
FOUNDATION CFA AUGERS

CFA Augers

Hollow Stem Continuous Flight Augers

DIAMETER	LENGTH MM	100 MM BORE	127 MM BORE	SINGLE TUBE	DOUBLE TUBE	COUPLING HEXAGON A/F
300	300	✓		✓		120A/F-150A/F
325	350	✓		✓		120A/F-150A/F
350	400	✓		✓		120A/F-150A/F
400	450	✓	✓	✓		150A/F-170A/F
450	500	✓	✓	✓	✓	150A/F-190A/F
500	600	✓	✓	✓	✓	150A/F-190A/F
600	750	✓	✓	✓	✓	150A/F-220A/F
750	800	✓	✓	✓	✓	150A/F-220A/F
800	900	✓	✓	✓	✓	150A/F-220A/F
900	1000	✓	✓	✓	✓	150A/F-220A/F
1000	1200	✓	✓	✓	✓	150A/F-220A/F
1100	1500	✓	✓		✓	150A/F-220A/F
1200	2000	✓	✓		✓	150A/F-220A/F



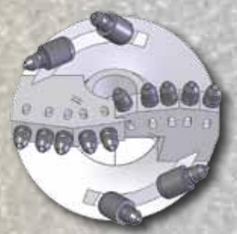
Hollow Stem Lead Augers

DIAM-ETER	LENGTH MM	100 MM BORE	127 MM BORE	SINGLE TUBE	DOUBLE TUBE	SIDE PORT	END PORT	STANDARD LEAD	PROGRESSIVE LEAD ROCK	COUPLING HEXAGON A/F
300	1, 1.5, 3, 6			✓			✓	✓		120A/F-150A/F
325	1, 1.5, 3, 6	✓		✓			✓	✓	✓	120A/F-150A/F
350	1, 1.5, 3, 6	✓	✓	✓		✓	✓	✓	✓	120A/F-150A/F
400	1, 1.5, 3, 6	✓	✓	✓	✓	✓	✓	✓	✓	150A/F-190A/F
450	1, 1.5, 3, 6	✓	✓	✓	✓	✓	✓	✓	✓	150A/F-220A/F
500	1, 1.5, 3, 6	✓	✓	✓	✓	✓	✓	✓	✓	150A/F-220A/F
600	1, 1.5, 3, 6	✓	✓	✓	✓	✓	✓	✓	✓	150A/F-220A/F
750	1, 1.5, 3, 6	✓	✓	✓	✓	✓	✓	✓	✓	150A/F-220A/F
800	1, 1.5, 3, 6	✓	✓	✓	✓	✓	✓	✓	✓	150A/F-220A/F
900	1, 1.5, 3, 6	✓	✓	✓	✓	✓	✓	✓	✓	150A/F-220A/F
1000	1, 1.5, 3, 6	✓	✓	✓	✓	✓	✓	✓	✓	150A/F-220A/F
1100	1, 1.5, 3, 6	✓	✓		✓	✓	✓	✓	✓	150A/F-220A/F
1200	1, 1.5, 3, 6	✓	✓		✓	✓	✓	✓	✓	150A/F-220A/F

ADT - EP

ADSR - EP

ADRR - SP



ADRB - SP

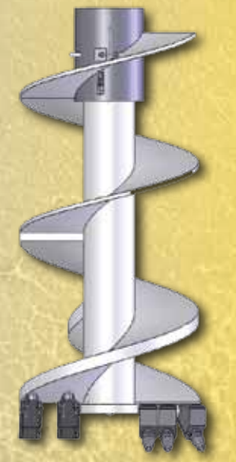
Reliability Under Pressure

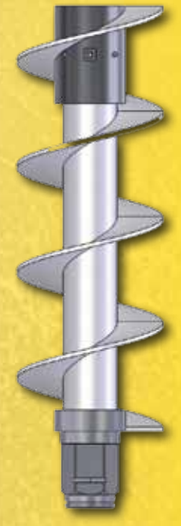
MINI CFA PILING

CFA Mini Piling

Mini Piling Hollow Stem Augers

DIAMETER	LENGTH MM	BORE MM	COUPLING HEXAGON A/F
150	.75, 1, 1.5, 2, 3	35, 50	50A/F, 70A/F
200	.75, 1, 1.5, 2, 3	35, 50	50A/F, 70A/F
250	.75, 1, 1.5, 2, 3	50, 75, 100	70A/F, 100A/F
300	.75, 1, 1.5, 2, 3	50, 75, 100	70A/F, 100A/F, 120A/F
325	.75, 1, 1.5, 2, 3	50, 75, 100	70A/F, 100A/F, 120A/F
350	.75, 1, 1.5, 2, 3	50, 75, 100	100A/F, 120A/F
400	.75, 1, 1.5, 2, 3	50, 75, 100	100A/F, 120A/F, 150A/F
450	.75, 1, 1.5, 2, 3	50, 75, 100	100A/F, 120A/F, 150A/F
500	.75, 1, 1.5, 2, 3	50, 75, 100	100A/F, 120A/F, 150A/F
600	.75, 1, 1.5, 2, 3	50, 75, 100	100A/F, 120A/F, 150A/F
750	.75, 1, 1.5, 2, 3	50, 75, 100	100A/F, 120A/F, 150A/F





Toothed
ADT - EP

Rock
ADR- SP

Soil Ripper
ADSR - EP

Mini Piling Hollow Stem Lead Augers

DIAMETER MM	LENGTH M	PIN ON HEAD	BORE MM	BOTTOM PORT	SIDE PORT	STANDARD LEAD	COMBINED SOILRIPPER	PROGRESSIVE LEAD ROCK	COUPLING HEXAGON A/F MM
150	.5, 1	✓	35, 50	✓		✓			50A/F, 70A/F
200	.5, 1	✓	35, 50	✓		✓		✓	50A/F, 70A/F
250	.5, 1	✓	50, 75, 100	✓		✓		✓	70A/F, 100A/F
300	.5, 1	✓	50, 75, 100	✓	✓	✓		✓	70A/F, 100A/F, 120A/F
325	.5, 1	✓	75, 100	✓	✓	✓		✓	70A/F, 100A/F, 120A/F
350	.5, 1	✓	75, 100	✓	✓	✓		✓	100A/F, 120A/F
400	.5, 1	✓	75, 100	✓	✓	✓		✓	100A/F, 120A/F, 150A/F
450	.5, 1	✓	75, 100	✓	✓	✓		✓	100A/F, 120A/F, 150A/F
500	.5, 1	✓	75, 100	✓	✓	✓		✓	100A/F, 120A/F, 150A/F
600	.5, 1	✓	75, 100	✓	✓	✓		✓	100A/F, 120A/F, 150A/F
750	.5, 1	✓	75, 100	✓	✓	✓		✓	100A/F, 120A/F, 150A/F

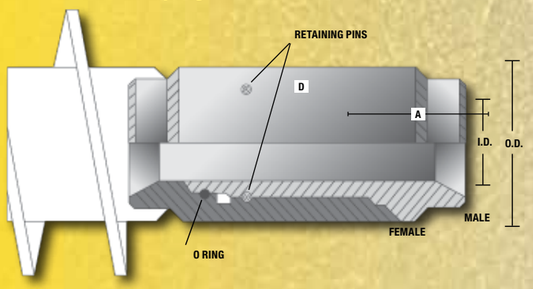
Hollow Stem Couplings

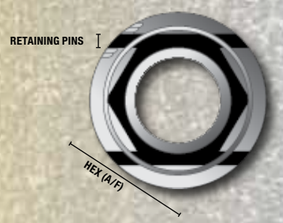
HEXAGON A/F MM	MODEL	NOSE TYPE	BORE MM	OUTSIDE DIAMETER MM	PIN	TRIPLE SCREW	TORQUE TM	UA PART # MALE	UA PART # FEMALE
120	SW120	PARALLEL	100	168	✓		5TM	C0410026	C0410027
150	SW150	PARALLEL	100	200	✓	✓	10TM	C0110089	C0110076
150	HD4*	TAPERED	100	210			10TM	C0410006	C0410007
150	CH18TYPE	TAPERED	100	215			10TM	C0410023	C0410024
160	CASAGRANDE**	PARALLEL	127	225	✓	✓	12TM	C0410105	C0410106
170	SW170	PARALLEL	100	245	✓	✓	18TM	C0410011	C0410010
170	SW170	PARALLEL	127	245	✓		14TM	C0410049	C0410050
170	HD5*	TAPERED	100		✓		15TM	C0210008	C0210023
190	XHD5*	TAPERED	127	275	✓	✓	28TM	C0410041	C0410040
200	CASAGRANDE**	PARALLEL	127	270	✓	✓	28TM	C0410201	C0410150
210	SW210	PARALLEL	127	298	✓	✓	30TM	C0410062	C0410063
220	SW220	PARALLEL	127	300	✓	✓	34TM	C0410136	C0410137

Mini Piling Hollow Stem Couplings

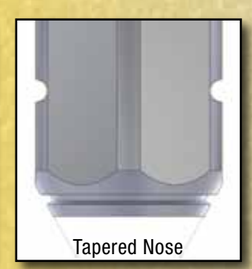
HEXAGON A/F MM	MODEL	NOSE TYPE	BORE MM	OUTSIDE DIA. MM	PIN DIA. MM	TORQUE NM	UA PART # MALE	UA PART # FEMALE
41	SW40	PARALLEL	20	60	8	2,600	C0110102	C0110115
50	SW50	PARALLEL	30	76	9.5	7,400	C0110150	C0110163
70	SW70	PARALLEL	50	101	9.5	13,500	C0410017	C0410025
100	SW100	PARALLEL	75	146	11.5	37,000	C0110000	C0110001
120	SW120	PARALLEL	100	168	11.5	50,000	C0110076	C0110089
150	SW150	PARALLEL	100	200	18	100,000	C0110089	C0110076
150	HD4*	TAPERED	100	210	18	100,000	C0410006	C0410007

Hollow Stem CFA Coupling





Parallel Nose


Tapered Nose

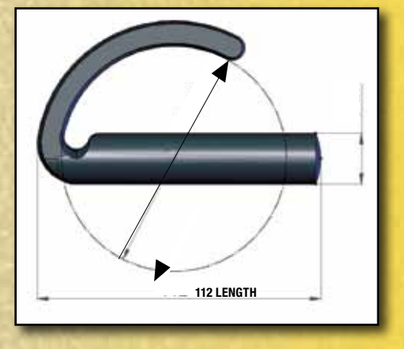
Hexagon Core Augers

AUGER PART NO. (1M)	HEX COUPLING A/F INCH (MM)	NOMINAL AUGER DIA	PITCH	LENGTH (M)	NOMINAL FLT. THICKNESS	UA SCREW BIT	UA LUG & SHANK
UA12033	1 1/8" (28.57)	83	84	Available in 0.75, 1.00, 1.5 or to your requirements	6	SB35	MHX-141-S
UA12034		89				SB45	MHX-141-M
UA12035		114	100			SB50	
UA12036		127				SB60	
UA12037		152	125			SB70	MHX-141-L
UA13011	1 5/8" (41.27)	114	100			SB50	LHX-141-M
UA13015		127				SB60	
UA13019		152	125			SB70	LHX-141-L
UA13023		177				SB80	
UA13027		200	166		8	SB90	
UA13031		250	206			SB120	
UA13035		300	250			-	-
UA14015	2" (50.8)	150	125			SB60	2" - 141L Drive Lug
UA14019		180	150			SB80	
UA14023		200	166			SB90	
UA14027		225	180		10	SB100	
UA14030		250	200			SB120	
UA14035		300	250				

Drive Pins

PART NO	DIMENSIONS		TO SUIT SHANK & SOCKET SIZE	TUBE DIAMETER	APPROX WT KG
	SHANK DIAMETER MM	LENGTH MM			
DP2	9.5	46	13/16" (21mm) Hex	32	0.04
DP3	12.7	57	1.1/8" (29mm) Hex	41	0.09
DP4	15.8	76	1.5/8" (41mm) Hex	60	0.14
DP5	15.8	108	2" (50mm) Hex	76	0.18
DP6	20	112	2.25" (57mm) Hex	88.9	0.38

Drive Pin



SHANK DIAMETER

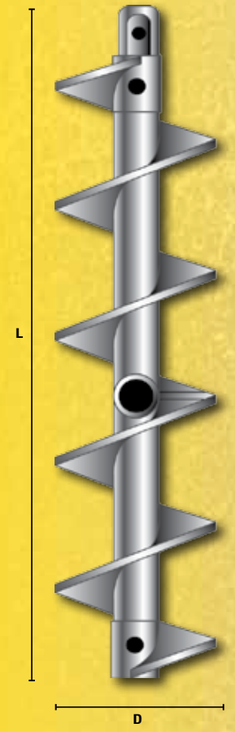
TUBE DIAMETER

Hexagon Sizes
1 1/8", 1 5/8", 2"

STANDARD CONSTRUCTION AUGERS

2¼", 60mm, 70mm 3" 80mm, 100mm & 120mm A/F Hexagon Heavy Duty Tube & Socket Augers

Heavy duty continuous flight augers high quality in construction, complete with EN16T male connector and drive pin, flight edge can be hard faced if required.



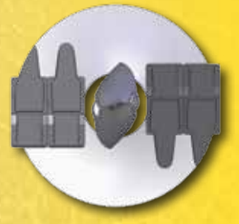
D DIA.	L LENGTH	2.25"	60 MM	70 MM	3" (76 MM)	80 MM	100 MM	120 MM
	1000	UA23034	UA131066	UA24034				
254	1500	UA23030	UA131067	UA24030				
	3000	UA23032	UA131068	UA24032				
	1000	UA23040	UA131069	UA24040	UA131093	UA25040		
305	1500	UA23042	UA131070	UA24042	UA131094	UA25042		
	3000	UA23044	UA131071	UA24044	UA131095	UA25044		
	1000	UA23052	UA131072	UA24052	UA131096	UA25052		
355	1500	UA23054	UA131073	UA24054	UA131097	UA25054	UA131117	UA131137
	3000	UA23056	UA131074	UA24056	UA131098	UA25056	UA131118	UA131138
	1000	UA23076	UA131075	UA24076	UA131099	UA25076	UA131119	UA131139
450	1500	UA23078	UA131076	UA24078	UA131100	UA25078	UA131120	UA131140
	3000	UA23080	UA131077	UA24080	UA131101	UA25082	UA131121	UA131141
	1000	UA23088	UA131078	UA24088	UA131102	UA25090	UA131122	UA131142
500	1500	UA23090	UA131079	UA24090	UA131103	UA25092	UA131123	UA131143
	3000	UA23092	UA131080	UA24092	UA131104	UA25094	UA131124	UA131144
	1000	UA23100	UA131081	UA24100	UA131105	UA25102	UA131125	UA131145
600	1500	UA23102	UA131082	UA24102	UA131106	UA25104	UA131126	UA131146
	3000	UA23104	UA131083	UA24104	UA131107	UA25108	UA131127	UA131147
	1000		UA131084		UA131108	UA25112	UA131128	UA131148
700	1500		UA131085		UA131109	UA25116	UA131129	UA131149
	3000		UA131086		UA131110	UA25120	UA131130	UA131150
	1000		UA131087		UA131111	UA25124	UA131131	UA131151
800	1500		UA131088		UA131112	UA25128	UA131132	UA131152
	3000		UA131089		UA131113	UA25132	UA131133	UA131153
	1000		UA131090		UA131114	UA25136	UA131134	UA131154
900	1500		UA131091		UA131115	UA25140	UA131135	UA131155
	3000		UA131092		UA131116	UA25144	UA131136	UA131156

SOLID STEM LEAD AUGERS

Lead Augers/Pin on Heads

Lead Augers can be manufactured to meet whatever the drilling condition and power of the machine, typically the cutter heads can be fabricated to a lead auger section or as a pin on head.

TEETH	SERIES	STANDARD	TC OPTIONAL	PILOT BITS
PENGO	35	✓	✓	
	1650	✓	✓	SB35
	2070	✓	✓	FH205
BETEK	BFZ65	✓	✓	Cast Pilot
	BFZ100	✓	✓	
PRO-DIG AUGERS	PHAZER	✓	✓	



Toothed Auger (AD T - PB)

Toothed auger cutter heads can be fitted with Pengo, Betek or more increasingly the Universal Augers range of Phazer teeth. For general drilling conditions standard non carbide teeth are sufficient, however for more abrasive or harder solid light rocks Tungsten Carbide teeth are an alternative (interchangeable with the holders welded to the cutter head. All toothed cutter heads feature a replacement pilot bit.

TEETH	SERIES	FLAT TEETH STANDARD	TC OPTIONAL	ROCK TEETH
PENGO	1650	✓	✓	C3LR94
	2070	✓	✓	C31HD
BETEK	BFZ65	✓	✓	B47K22H
	BFZ100	✓	✓	
PRO-DIG AUGERS	PHAZER	✓	✓	

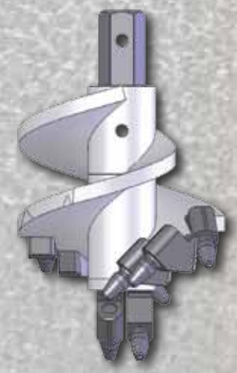
Soil Ripper (AD SR - PB)

Combination flat tooth and round shank ("bullet") rock tooth. The Rock teeth are set in advance of the flat teeth, this rips the ground in advance of the flat teeth that cut and lift the cuttings onto the auger flights.

Rock Ripper® (AD RR - PB)

The Rock Ripper cutter head and lead auger are best suited for solid and fracturable rock as well as compacted soils.

TEETH	ROCK TEETH
KENNAMETAL	C3LR94
	C31HD
BETEK	B47K22H



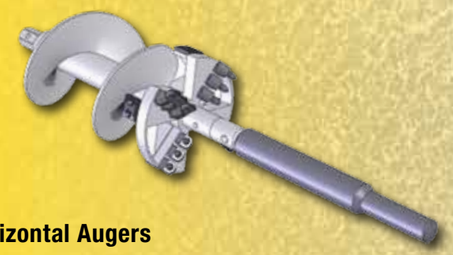
Universal Horizontal Augers

Universal horizontal continuous flight augers can be manufactured to any diameter, length, hexagon size or specification that you require. Augers are available in medium or heavy duty construction.

Universal Expanding Heads

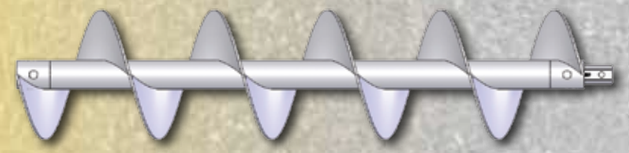
Universal expanding heads are manufactured to suit soft or hard formations. Fitted with expanding wing cutters and Universal tooth system teeth. These can be changed from standard to tungsten carbide with ease. Rock heads come complete with tungsten carbide drilling picks and wing cutters.

- Standard Teeth
- Tungsten Teeth
- Tungsten Picks
- Replacement pilots
- Replacement Wing Cutters

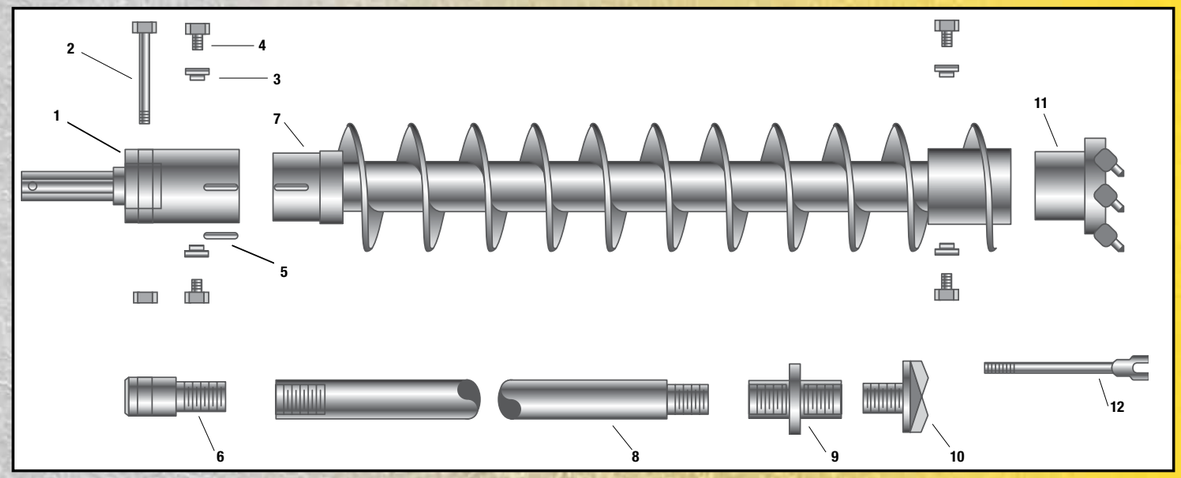


Horizontal Augers

AUGER SECTIONS	AUGER SECTIONS	AUGER SECTIONS	AUGER SECTIONS		LEAD SECTIONS			
DIAMETER	2" HEX	60mm HEX	4" HEX	LENGTH M	EXPANDING TYPE TOOTHED	ROCK	STANDARD TOOTH	ROCK
200	✓	✓		.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
250	✓	✓		.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
275	✓	✓		.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
300	✓	✓		.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
325	✓	✓	✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
350	✓	✓	✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
400	✓	✓	✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
450		✓	✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
500			✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
600			✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
750			✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
800			✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
900			✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
1000			✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
1100			✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓
1200			✓	.75, 1, 1.5(5FT), 3M(10FT)	✓	✓	✓	✓



Double & Triple Key HS Augers



Key

1. Drive Cap
2. Nut and Bolt for Rod to Cap Adaptor
3. Bushing Nut
4. Lock Nut
5. Drive key
6. Rod to Cap Adaptor
7. Hollow Stem Auger
8. Drill Rod
9. Pilot Bit Connector
10. Pilot Bit (Step Type, Apex Type, Bullet Type)
11. Cutter Head (Carbide Blade Type, Spade Blade Type, Blade Bullet Type, Spade Bullet Type, Bullet Type)
12. Knockout Wrench for Bullet Cutters

Double Key System

AUGER ID	AUGER OD	CUTTER HEAD OK
57.15 (2.25")	142.875	165.1
82.55 (3.25")	168.275 (6.62")	190.5
107.95 (4.25")	193.675	222.25
158.75 (6.25")	244.475	279.4
209.55 (8.2")	304.8	330.2

Triple Key System

AUGER ID	AUGER OD	CUTTER HEAD OK
82.55 (3.25")	168.275	190.5
107.95 (4.25")	193.675	222.25
168.275 (6.62")	257.175	292.1
209.55 (8.25")	304.8	330.2
260.35 (10.25")	361.95	381
311.15 (12.25")	431.8	450.85

PRO-DIG™
Reliability Under Pressure

POST HOLE AUGER/AGGRESSOR AND TRIMAX

Aggressor Auger For Industrial, Fencing & Construction Applications

- Forged teeth are secured with bolts and patented lugs which eliminate loss of teeth
- Dual Angle™ Aggressor™ teeth are reversible for either 40° or 50° attack angle
- Universal Tri-Flow™ pilot bit is triple fluted to greatly improve auger stability and bit wear
- Pilot bit torque is taken up by a flattened keyway in the centre shaft to eliminate bolt hole distortion

Specifications for Aggressor Auger Assemblies

PART NO.	DESCRIPTION	DIA.	LENGTH (M)	APPROX WHT. (KG)	NO. OF TEETH
6-AR-46	Auger	152	1.17	27.2	2
9-AR-46		229		41.3	4
12-AR-46		305	1.22	44.4	
15-AR-46		381		54.0	5
18-AR-46		457		67.6	6
24-AR-46		610		92.0	8
30-AR-46		762		124.8	10
36-AR-46		914		172.2	12
9/18-TAR-46	Tree Auger	220 + 457	1.22	63.5	8
12/24-TAR-46		305 + 610		73.5	9
15/30-TAR-46		381 + 762		107.0	11
18/36-TAR-46		457 + 914		138.3	12
134668	610mm Extension			17.1	
40/50	40/50 Tooth			00.2	
40/50-HFF	40/50 Tooth-HFF				
40/50-Carbide	40/50 Tooth-Carbide				
TF-350	Tri-Flow Bit			2.3	
TF-350-HF	Tri-Flow Pilot Bit-HF				
TF-350-Carbide	Tri-Flow Pilot Bit-Carbide				
G-Bolt	Carriage Bolt				
G-Nut	Lock Nut				
G-Bolt (C)	89mm Pilotbolt				
G-Bolt (B)	102mm Pilotbolt				

LUG AND BOLT FASTENERS

TRI-FLOW™ PILOT BIT

DUAL-ANGLE™ TEETH 40/50

Trimax Auger

TRI-FLOW™ PILOT BIT

SINGLE FLIGHT AUGERS	DIA.	TEETH AUGER	T DIA.
4TM-42	102	SB-45 Pilot	114
6TM-42	152	2	191
8TM-42	203	4	241
9TM-42	229		267
10TM-42	254		295
12TM-42	305		346
14TM-42	356	6	394
16TM-42	406		438
18TM-42	457		502
20TM-42	508		540
24TM-42	610	8	648
30TM-42	762	10	800
36TM-42	914	12	953
42TM-42	1067	15	1105

POST HOLE AND CONSTRUCTION AUGERS

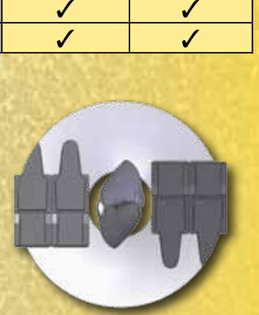
Rock Ripper® Auger

The Rock Ripper® LRR, MRR and HRR Series Augers are designed to maximise drilling for all types of Powerheads. They are best suited for solid and fracturable rock as well as compacted soils. All augers are made with heavy duty lead flighting.

BT Specification Augers

Tungsten carbide drilling picks and pilot bit, manufactured for maximum penetration of hard formation rock and produced to suit any type of drive required.

	TOOTHED AUGER TYPE	ROCK RIPPER TYPE
TYPE	TOM	MRR
TEETH	1654 TC Flat teeth	C3LR94*
PILOT BIT	FH205	
LENGTH	1.3, 2M	1.3, 2M
HUB	2" HEX	2" HEX
DIAMETER		
300	✓	✓
350	✓	✓
450	✓	✓
600	✓	✓



AT - T - PB

Rock Ripper

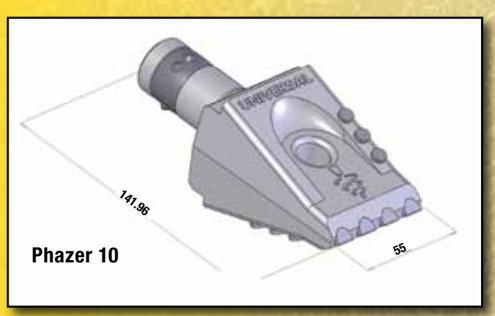
ROCK RIPPER SIZE	LRR	MRR	HRR
Teeth	C3LR94	C3LR94	C31HD
Hub Size	2" Hex	2" Hex - 3" Hex	3" Hex - 5" Square
Diameter			
300	✓		
350	✓	✓	
400	✓	✓	
450	✓	✓	✓
500		✓	✓
550		✓	✓
600		✓	✓
750		✓	✓
1000		✓	✓
1200		✓	✓
1500		✓	✓
Standard Length	1.1 m	1.1, 1.5, 2m	1.1, 1.5, 2m

AD - RR - PB

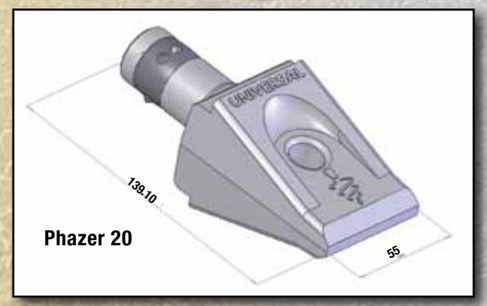
Phazer Teeth

Phazer is a new range of teeth and pilot bits from Universal Augers. The Phazer teeth are suitable for Mini piling applications. The pilot bits are suitable for Mini and foundation drilling augers. The holders are designed for easy installation in workshops or on job sites.

Phazer 30 Holder



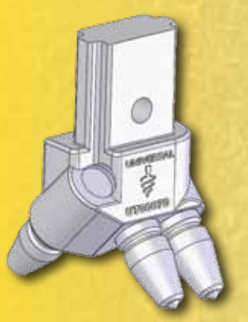
Phazer 10



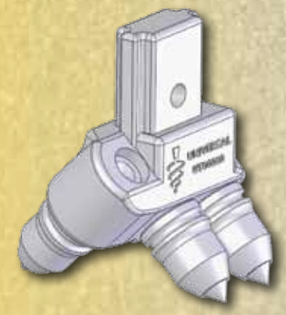
Phazer 20

Phazer Teeth

PART NO	CODE	DESCRIPTION	APPLICATION	UNIT WEIGHT
Phazer 10	UT00010	Tungsten Carbide (round)	Abrasive soil, Soft rock/impact	1.37 kg
Phazer 20	UT00020	Dirt	3” Hex - 5” Square	1.30 kg
Phazer 30	UT00030	for Phazer 10 and teeth		1.25 kg
Phazer 70	UT00070	3 tooth rock Bit with C31HD teeth to fit Cast Pilot special holder	Rock	3.7 kg
Phazer 80	UT00080	3 tooth rock Bit with B47K22H teeth to fit Cast Pilot special holder	Rock Auger or Soil Ripper	6.4 kg
Phazer 90	UT00090	5 tooth rock Bit with B47K22H teeth to fit BP08 holder	Rock Auger or Soil Ripper	15.6 kg



Pilot Bits Phazer 71



Pilot Bits Phazer 81

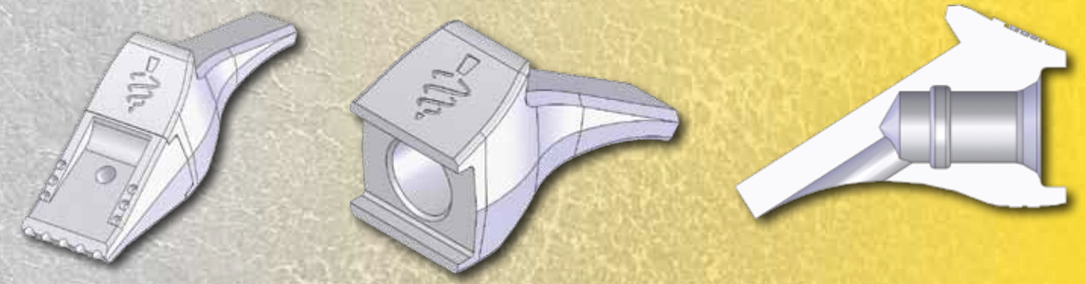
Pilot Bits Phazer 91

Phazer Accessories

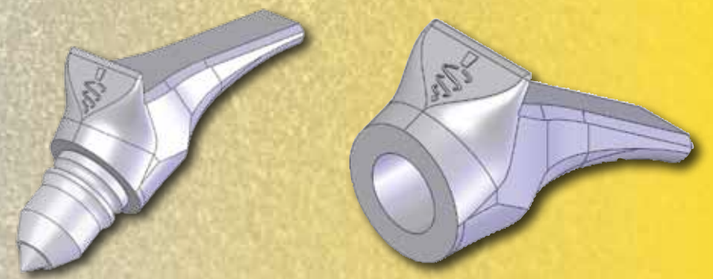
Universal Augers have developed a range of holders for the BFZ100x70/2, B47K22H and FZ72. All holders have holes cast in the body for removing the teeth from the back.

PART NO	CODE	DESCRIPTION	UNIT WEIGHT
Phazer 30	UT00030	for Phazer 10 - (UT00010)	1.25 kg
Phazer 40	UT00040	for BFZ100 x 70/2 teeth	2.16 kg
Phazer 50	UT00050	for FZ72 teeth	2.42 kg
Phazer 60	UT00060	for B47K22H Rock Teeth	2.18 kg

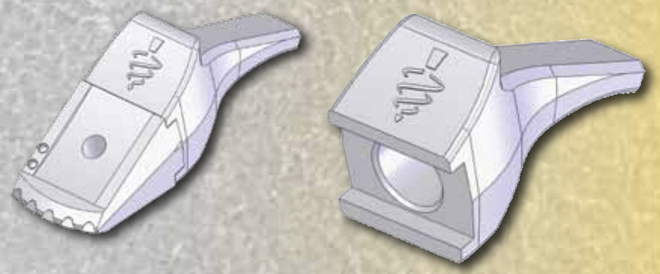
Phazer 40 holder for the BFZ100-70/2 Tooth



Phazer 60 holder for the B47K22H

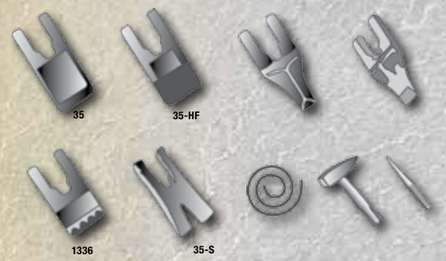


Phazer 50 holder for the FZ72 Tooth



35 Series
Replacement Teeth

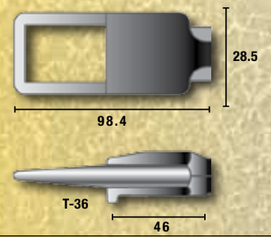
PART NO	CODE NO	DESCRIPTION	APPLICATION	INSTALL IN HEAD	INSTALL IN P-35 PILOT BIT	UNIT WHT. (KG)
35	72020	Dirt Tooth	Ordinary digging	All Pockets		0.2
35-HF	78450	Hardfaced 1-side	Abrasive soil	All Pockets, HF up		8.2
5T30	72040	Chisel Point	Loose rock, compacted soil	Inside pockets only, rib-up	No	0.2
5T30-C	72041	Chisel Point w/carbide	Compacted rock, abrasive soil - no impact			0.2
1336	72015	Carbide insert tooth	Abrasive Frozen Soil	All Pockets		0.1
Rubr-Lok®	37600	4 ft length	Used for installing teeth. See instructions			1.9
SH-85	37735	Soft Steel Hammer				
1225	37750	Drift Punch	For removing work teeth. See instructions.			0.4

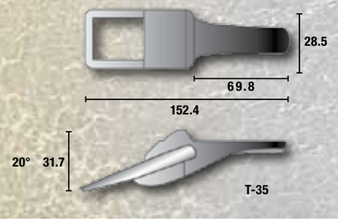


Tooth holders

PART NO.	CODE NO.	APPROX WHT. (KG)
T-35	71220	0.5
T-36	71230	0.4
H-10	57025	0.3

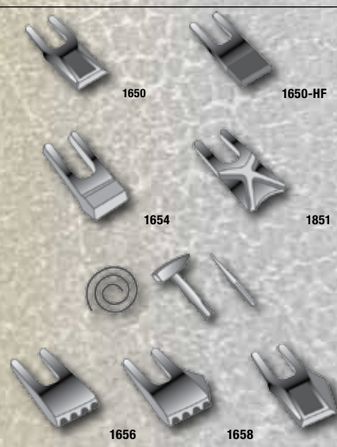
H-10





1650 Series
Replacement Teeth

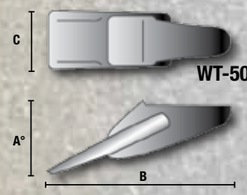
PART NO	CODE NO	DESCRIPTION	APPLICATION	INSTALLATION IN HEAD	INSTALLATION IN P-1650	UNIT WHT. (KG)
1650	140070	Dirt	Ordinary digging	All Pockets	Yes	0.5
1650-HF	140071	Hardfaced 1-side	Abrasive soil impact	All Pockets, HF up	Yes, HF up	0.5
1656	140400	Tungsten carbide (round)	High abrasion, frozen soil, low impact	All Pockets	Yes	0.7
1654	140406	Tungsten carbide (flat)				0.6
1851	140080	Bident (comb. dirt/ chisel-point)	Dirt	All Pockets, rib up	Yes, rib up	0.6
1652	140085	Gage tooth	Dirt	Outside pockets only, flange out	Two outer pockets only, flange out	0.5
1658	140417	Carbide gage	Highly abrasive, frozen soil, low ground			0.7
Ribd Rubr-Lok®	137601	4 ft length	Used for installing teeth. See instructions.			0.1
SH-85	137735	Soft Steel Hammer				1.9
1225	137750	Drift Punch	For removing worn teeth. See instructions.			0.4



Tooth holders

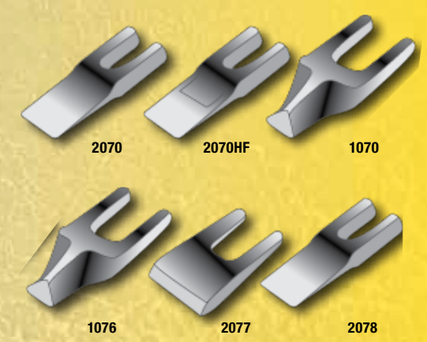
PART NO.	CODE NO.	DIMENSIONS A°	DIMENSIONS B(MM)	DIMENSIONS C(MM)	APPROX WHT. (KG)
WT-50	158115	25	127	47.62	1.1
BT-100	157010		95.25	63.5	

BT-100



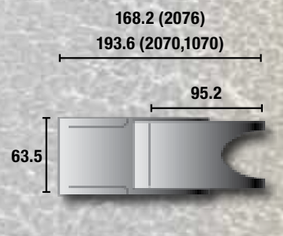
2070 Series
Replacement Teeth

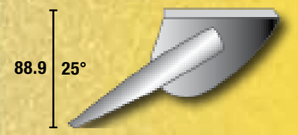
PART NO	CODE NO	DESCRIPTION	APPLICATION	APPROX WHT. (KG)
2070	140270	Dirt	Ordinary digging	0.9
2070-HF	140271	Hardfaced	Abrasive soils	
1070	140250	Chisel Point	Compacted soils	1.1
1076	140255	Carbide Chisel	Abrasive soils	
2077	140490	Carbide	High Abrasion	1.0
2078	140495	Carbide Gage	High Abrasion	1.1



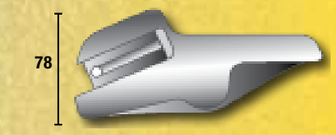
Tooth Holders

PART NO	CODE NO	APPROX. WHT. (KG)	WELD LOCATION
WA-70	158120	1.8	Inside & Out
FA-70	158110	2.3	
UA-70	UA-70	2.96	All
IASR	156980	1.6	Side cutter & position





WA-70



UA-70

PRO-DIG™
Reliability Under Pressure

DRIVELUGS/FINGERBITS/TRIMAX HEADS

Drivelugs

PART NO.	CODE NO.	DESCRIPTION	APPLICATION	APPROX. WHT (KG)
140-CST	51920	19mm - 10 NC threaded Drivelug	Use with SB-25 SB-30 screw bits	0.4
140-CS	51930	Weld-on Drivelug		0.3
140-S	51940	Weld-on Drivelug-short		0.2
140-M	51950	Weld-on Drivelug-short	Use with SB-35 SB-40 screw bits and P-35 pilots	0.4
141-MT	51960	31.7mm - 7 NC threaded Drivelug		0.6
MF-MM	51920	Pilot extension	For lengthening P-35, SB-35, SB-45	0.9

140-S & 140-M 140-CST 140-MT MF-MM 140-CS

Weld Type Drivelugs

PART NO	CODE NO	APPROX. WHT. (KG)	USED ON
140-S	151940	0.2	SB-25 OR SB-30
140-M	151950	0.4	SB-35 OR SB-45
141-L	151970	0.65	SB-50 OR SB-120
			375-TCH-171 OR 95-TCH-171

Drivelug With Shank

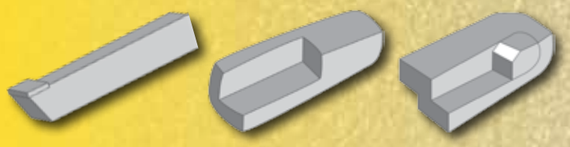
PART NO.	SHANK CONNECTOR	CODE NO.	APPROX WHT. (KG)	USED WITH
SHX-140-S	21 Hex	151980	0.3	SB-25 or SB-30
MHX-141-S	29 Hex	151990	0.5	
MHX-141-M	29 Hex	152000	0.7	SB-35 or SB-45
LHX-141-M	41 Hex	152020	1.4	
MHX-141-L	29 Hex	152010	1.0	SB-50 or SB-120 375-TCH-171 TO 95-TCH-171
LHX-141-L	41 Hex	152030	1.7	

SQ TYPE

HX TYPE

Finger bits

PART NO.	DESCRIPTION	WHT (KG)
Carbide Finger	Carbide Tipped Curved	0.11



Finger Bits

PART NO.	HEXAGON DRIVE	HOLE SIZE	WEDGE NO.	FINGERS REQUIRED	WHT. (KG)
33402-5-F-1	41.3 Hexagon	139.7	3.37 & 34	6	7.25
33402-6-F-1		165.1	3.37	8	10.4
33402-8-F-1		215.9	3.37 & 34	10	11.8
33402-9-F-1		241.3	3.37	12	13.6
33402-10-F-1		266.7			15.0
33402-12-F-1		317.5	3.37 & 34	14	15.9

Wedges

PART NO.	DESCRIPTION	WHT (KG)
Single Wedge	Single Wedge (3.34)	0.11
Double Wedge	Double Wedge (3.37)	0.22

Trimax Cast Boring Heads

Cast alloy steel TMOBH boring heads provide good strength and support for the teeth are held at the optimum angle for maximum drilling penetration. TMOBH boring heads are fitted as standard series 35 flat teeth and 5T30 chisel point teeth and triflow - three start pilot bit. The TMOBH boring head will accept alternative tungsten carbide pilot bits and teeth.

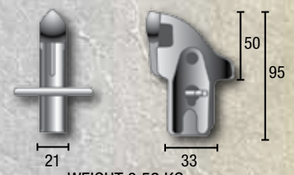
AUGER DIA. INCHES	AUGER DIA. MM	DESCRIPTION	GAUGE TEETH DIA. MM	TEETH PER HEAD	WEIGHT KG
6	152	TMBOH-6	191	2	5.40
8	203	TMBOH-8	241	4	7.70
9	229	TMBOH-9	267	4	8.20
10	254	TMBOH-10	295	4	8.60
12	305	TMBOH-12	346	4	9.50
14	356	TMBOH-14	394	6	10.00
16	406	TMBOH-16	438	6	10.90
18	457	TMBOH-18	502	6	11.30
20	508	TMBOH-20	540	6	12.20
24	610	TMBOH-24	648	8	14.50
30	762	TMBOH-30	800	10	15.10
36	914	TMBOH-36	953	12	21.00
42	1067	TMBOH-42	1150	16	25.40
48	1219	TMBOH-48	1302	18	29.00

Reliability Under Pressure

CORE BARREL TEETH AND HOLDERS/ ESCO TYPE TEETH & AR150 KENNAMETAL

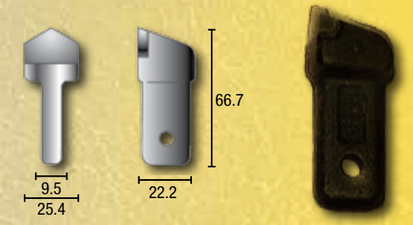
Core Barrel Teeth

W-B200 Tooth



WEIGHT 0.52 KG

CB10 Tooth



WEIGHT 0.140 KG

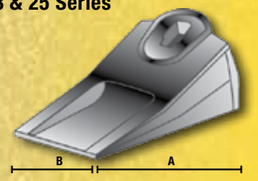
Replacement Esco Teeth

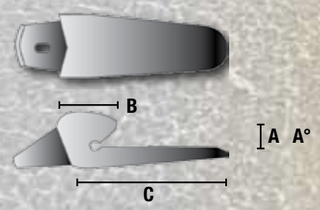
SERIES	WHT (KG)	DIMENSIONS A	DIMENSIONS B	LOCKING SYSTEM PIN	LOCKING SYSTEM LOCK
18TL	1	118	56	18-20 MPN	18-20 MLK
18VIP	1, 3	178	3		
25S	2, 1	165	64	25-30 PN	25-30 LK
25T	2, 3	168			
25VIP	3, 1	208	5		

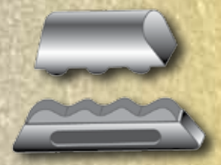
Locks

STEEL PIN	RUBBER LOCK	HOLDER
18 MPN	18 MLK	18
25-30 PN	25-30 LK	25/30

18 & 25 Series





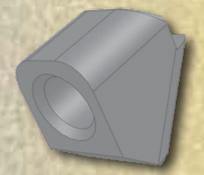


Tooth Holders

SERIES	WHT (KG)	DIMENSIONS A	DIMENSIONS B	DIMENSIONS C	A°
833-18	1, 7	19	26	97	30°
855-25	3, 4	28	46	132	30°

KENNAMETAL PRODUCTS

AR150



C87B

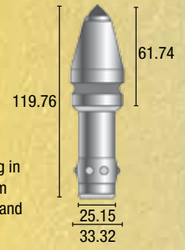
C87LR

PRO-DIG™
Reliability Under Pressure

KENNAMETAL PRODUCTS

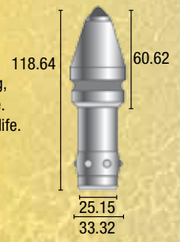
C-31

For trenching, sawing, augering, and tunnel boring in soft to hard rock and concrete. Carbide tip (9.5mm diameter) and steel nose design provide strength and long tool life.



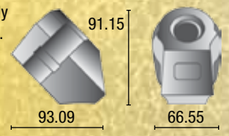
C-31HD

Heavy duty design for trenching, sawing, augering, and tunnel boring in extremely hard rock concrete. Carbide tip (12.7mm diameter) provides long tool life.



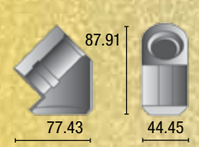
C-30H

Heavy duty design. Accepts all C-30 bits. Easily welded with a 7018 or 8018 low-hydrogen rod.



C-30

Accepts our C-31, C-31HD, C-32 and C-33 bits. Welds same as C-30H block.



C31 HD Puller

C-3LR 94

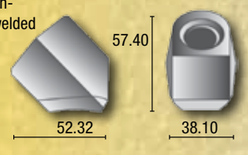
Rock Ripper tooth for cutting concrete and other tough cutting applications. Double angle, cap-style tip provides impact resistance, protects nose from steel wash.

C-10

Has a narrower face than C-10H style. Accepts all C-10 bits. Welds same as C-10H block.

C-10H

Heavy duty design (has machined step for non-rotating tools). Accepts all C-10 bits. Easily welded with a 7018 or 8018 low-hydrogen rod.

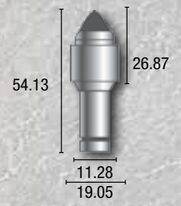


C123 Puller

1225 Drift

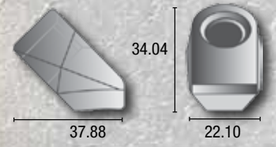
CMM-4

Basic system bit. Double angle carbide tip prolongs tool life. Requires a CMM-4 snap ring retainer (included with bit).



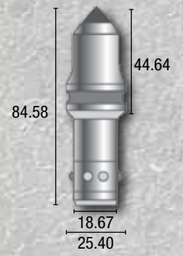
CMMB-2

Accepts our CMM-4 and CMM-4-THD bits. Easily welded with a 7018 or 8018 low-hydrogen rod.



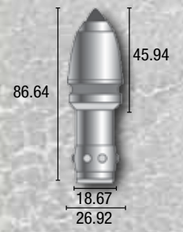
C-21

For most cutting applications. Especially good in soft to medium-hard material. Carbide tip (7.93mm diameter) provides fast penetration.



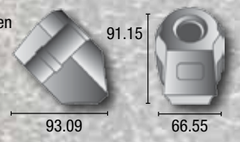
C-21HD

Heavy duty design. For trenching, augering, and sawing in extremely hard rock and concrete. Carbide tip (12.7mm diameter) provides long tooth life.



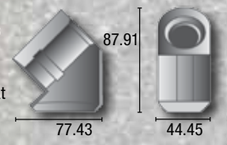
C-20

Accepts C21, C21HD, C22, C23 and C24 bits. Easily welded with a 7018 or 8018 low-hydrogen rod. Will not accept rear retainer style tools.



C-20HD

Extra-heavy-duty design. For tough applications requiring long block life. Accepts C21, C21HD, C22, C23 and C24 bits. Welds same as C20 block. Block must be raised to allow clearance at rear to use with external retainer style tools.

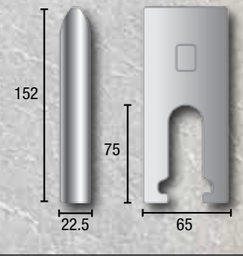


Reliability Under Pressure

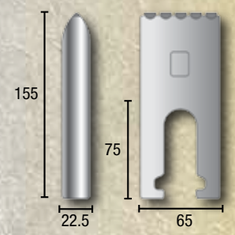
BETEK PRODUCTS

Flat Tools

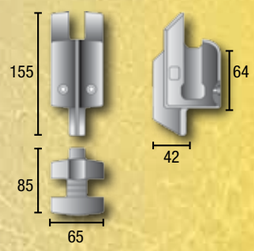
BFZ 65



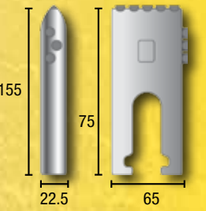
BFZ 65/9.2



B 65-22

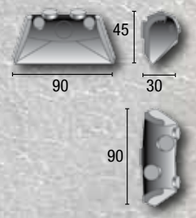


BFZ 65/9.2 S3

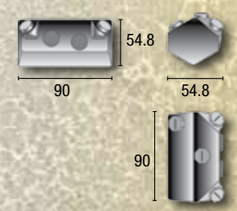


Welding Bars, Pin & Plate Version

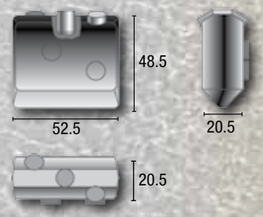
BA 90-45/15.5/11/P



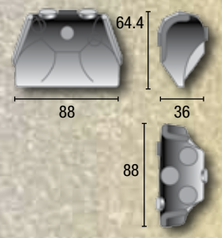
BA 90-53/15/45 °



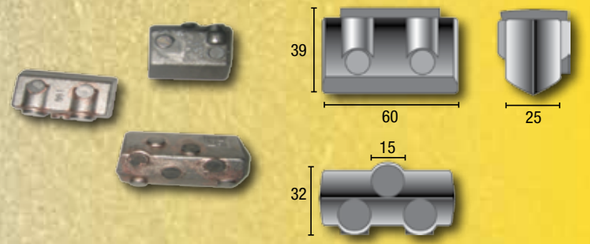
BA 50-26.5/9.2



BA 90-63/11/15/P



BA 60-33/2



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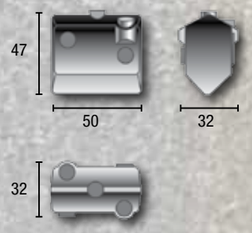

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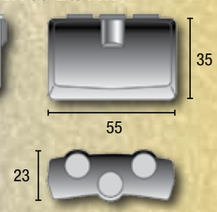

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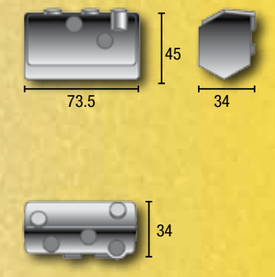
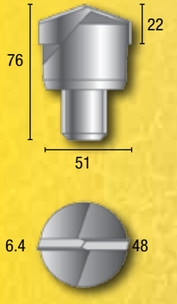
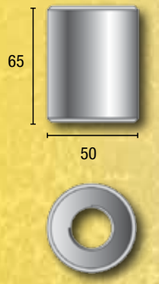


Pilot Bits

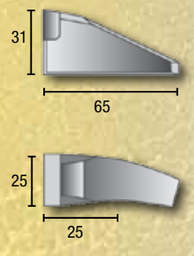
BP 51/1"-HD3



GH-1"



BFZ 25-R



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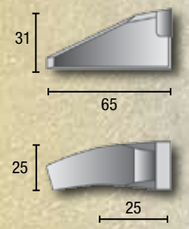
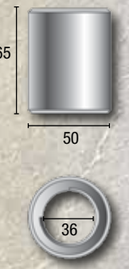


GH-M36



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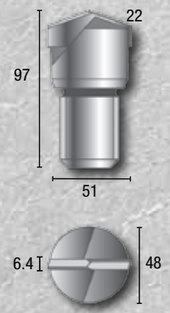
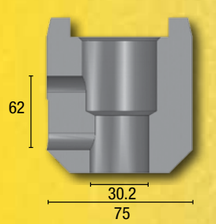
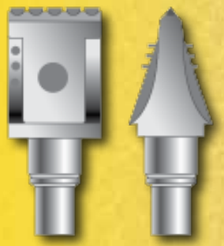


BFZ 100x70/2

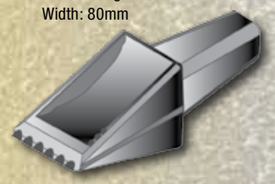
B75 Tooth Holder



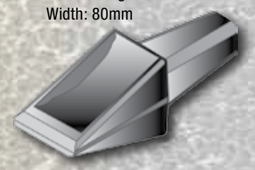


BFZ 80 System

BFZ 80 Carbide
Overall Length: 253mm
Width: 80mm



BFZ 79
Overall Length: 253mm
Width: 80mm

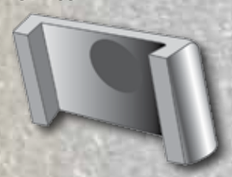


BHR-73 Holder
Length: 110mm Width: 110mm

Phazer 40

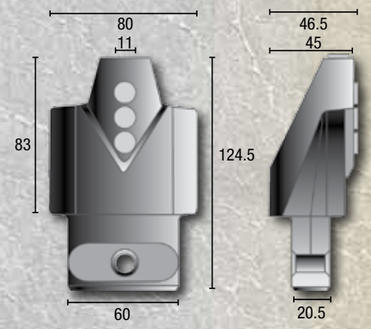
S1-102

S1-103

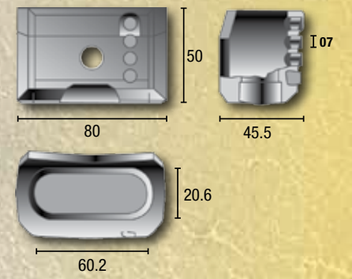


Quick Change System For Casing Shoe

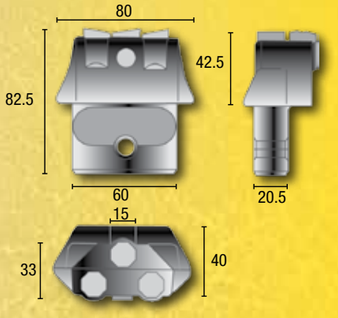
BFZ83X80X45/W



BHA 60/2



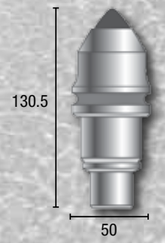
BA80 33/2



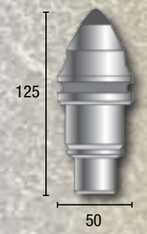
(Roll Pin SPH39)

Round Shank Cutter Bit & Holders

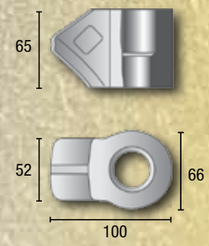
B47K 22-H



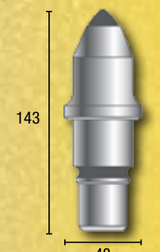
B47K 17.5-H



B 43 H

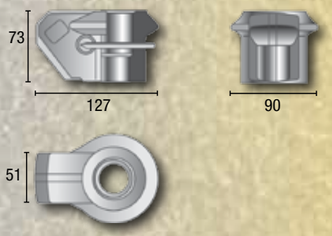


B47K 17.5GS

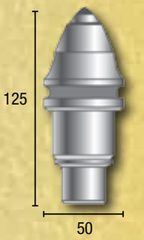


Phazer 60 Holder for B47K22H

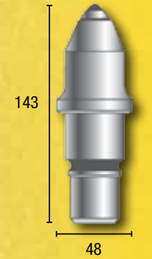
B 320



B47K 19.5-H



B47 19.5GS



Pilot Bits: Screw Bits

Pengo® screw bits are specially designed to eliminate a dead spot at hole centre and bore clean holes through semi-consolidated clay, loam, soft shale and similar formations. Carbide faced screw bits are for consolidated rock and abrasive soil, where impact is minimal. Hard-faced bits are for abrasive, high impact conditions.

D DIA	NOMINAL INCH	DIAMETER MM	APPROX WT KG	USED WITH PENGO AUGERS	FINISHES						NUT BOLT
					STANDARD CAST FINISH	C TC CARBIDE ON TIPS	HF LEADING EDGES HARD FACED	CXC TC CARBIDE BLOCKS ON TIPS AND LEADING EDGE	HFTC HARDFACED LEADING EDGE WITH TC CHIPS	TC PILOT BIT WITH TC TEETH WELDED TO LEAD EDGE	
					STANDARD	C TYPE	HF TYPE	CXC TYPE	HFTC TYPE	TC TOOTH	
SB25	2.5	64	0.4	CS series	✓	✓	✓	✓	✓		8mm x 38mm
SB30	3	76	0.5	CS series	✓	✓	✓	✓	✓		10mm x 40mm
SB35	3.5	89	0.9	LD series	✓	✓	✓	✓	✓		10mm x 40mm
SB45	4.5	114	1.4	LD series	✓	✓	✓	✓	✓		10mm x 40mm
SB50	5	127	1.5	MD series	✓	✓	✓	✓	✓		10mm x 40mm
SB60	6	152	1.8	MD series	✓	✓	✓	✓	✓		10mm x 40mm
SB70*	7	178	1.8	MD series	✓	✓	✓	✓	✓	✓	10mm x 40mm
SB80*	8	203	2.3	MD series	✓	✓	✓	✓	✓	✓	10mm x 40mm
SB90*	9	229	2.3	MD series	✓	✓	✓	✓	✓	✓	10mm x 40mm
SB100*	10	254	3.2	MD series	✓	✓	✓	✓	✓	✓	10mm x 40mm
SB120*	12	305		MD series	✓	✓	✓	✓	✓	✓	10mm x 40mm
FH205*	5	127	1.4	MD series	✓	✓	✓	✓	✓	✓	10mm x 40mm

STANDARD

C TYPE

SB-35HF TYPE HARDFACED

CXC TYPE

HFTC TYPE HARDFACED TUNGSTEN CARBIDE

TC TYPE WITH TC TEETH TO LEAD EDGE

SB25-70

SB80-120

Cast Pilots

PART NO.	APPROX. WHT (KG)
Cast Pilot Special	5.5
Cast Dome Pilot	5.9
BP08	17.3

CAST PILOT SPECIAL

CAST DOME PILOT

BP08

Phazer Pilot Bits with TC Teeth

Pilot Bits: Carbide Drill Heads

Pengo® TCH Series Drill Heads are recommended for all types of hard, uniform formations such as frozen ground, quartz and cemented conglomerates. TCH heads are designed to grind away non-fracturable rock by destroying it's cohesive strength. WARNING: avoid impact or dropping auger onto carbides as they may shatter.

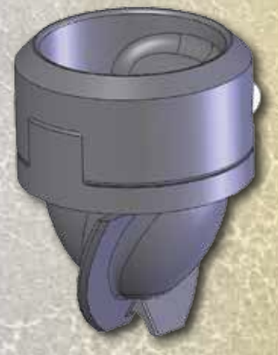
PART NO.	CODE NO.	DIAMETER	APPROX WHT. (KG)	
250-TCH-171*	132748	57.15	0.7	Used on LD & CS augers
375-TCH-171*	132355	95.25	1.5	Used on MD & HD augers
45-TCH-171*	199205	114.3	2.1	
50-TCH-171*	133266	127	2.7	
55-TCH-171*	133267	139.7	3.0	
65-TCH-171*	133268	165.1	3.6	
85-TCH-171*	133269	215.9	4.3	
95-TCH-171*	133270	241.3	4.8	
3/8 X 3*	151672	-	0.05	Nut & Bolt

375-TCH-171

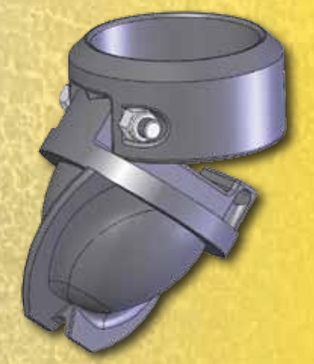
Auger Bungs

PART NO.	2" DIA	3" DIA	4" DIA	5" DIA
Feathered Type	Auger-Bung 2	Auger-Bung 3	Auger-Bung 4	Auger-Bung 5
Bulbous Type				
- Flat Plate Type	P-Cap 50/1	P-Cap 76/1	P-Cap 100/1	P-Cap 127/1
- HD Type with additional support	P-Cap 50/2	P-Cap 76/2	P-Cap 100/2	P-Cap 127/2
- Jam Jar Type	P-Cap 50/3	P-Cap 76/3	P-Cap 100/3	P-Cap 127/3
- Jam Jar Top and Rubber	P-Cap 50/4	P-Cap 76/4	P-Cap 100/4	P-Cap 127/4
Phazer Adjustable Type	Uni-Bung-2	Uni-Bung-3	Uni-Bung-4	Uni-Bung-5

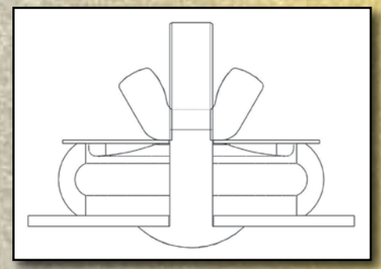
Cast Type Flaps



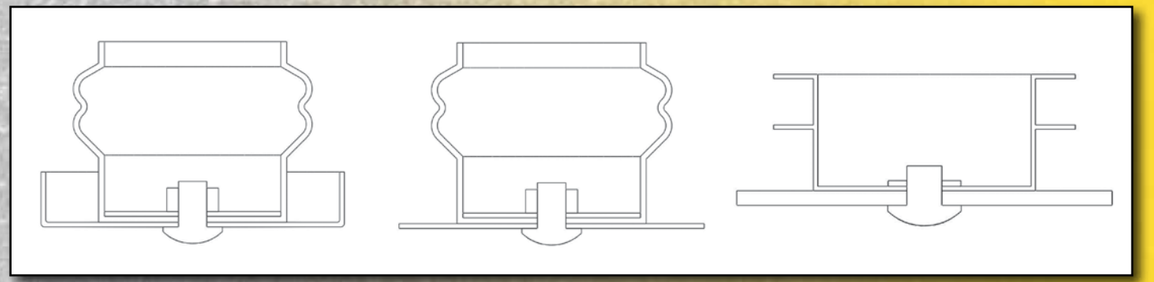
Hinged Bung Closed



Hinged Bung Open



Phazer Type



Bulbous P-Cap **/4

Bulbous Flat Cap **/1

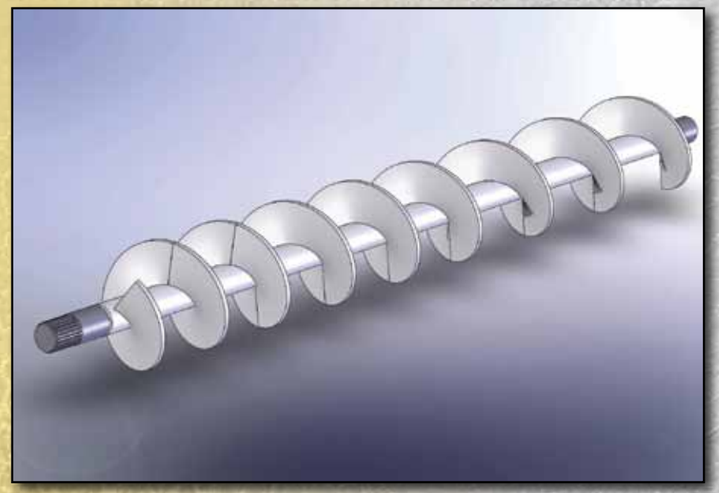
Feathered type *

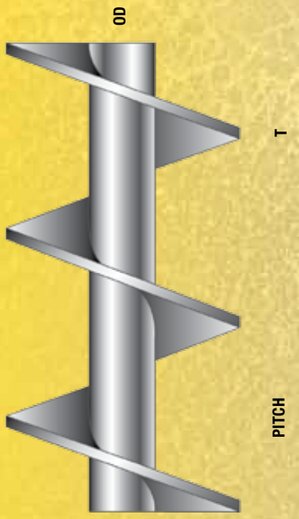
SCREW CONVEYORS/REFURBISHMENT & REPLACEMENT FLIGHTS

New & Refurbished Screw Conveyor Augers

Manufactured to suit your requirements.

- Single, double or triple Screw Conveyors
- Augers
- Ribbon Conveyors
- Paddle Conveyors
- Blenders
- Wide range of materials

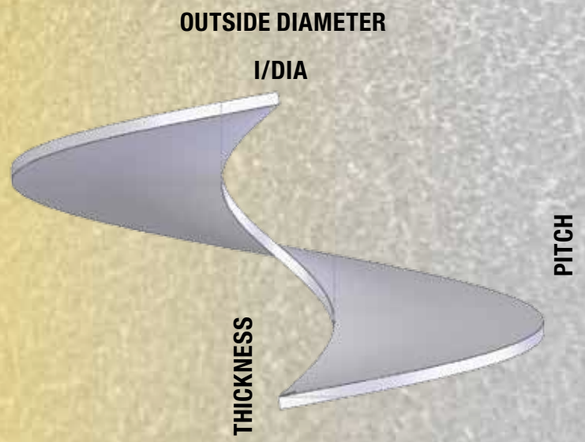




New & Refurbished Flight Segments

All flights are manufactured to meet your requirements. Flight segments are available up to 1.2m and 32mm thick. Please specify:

- Outside Diameter (OD)
- Inside Diameter (ID)
- Pitch
- Thickness (T)
- Material
- Right or Left Hand



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